# Exercises to Basic Dynamics and Control 

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## Chapter 4

## The Laplace transform

## Exercise 4.1

Calculate the Laplace transform, $F(s)$, of the time function

$$
\begin{equation*}
f(t)=e^{-t} \tag{4.1}
\end{equation*}
$$

using the definition of the Laplace transform.
Can you find the same answer $(F(s))$ by using a proper Laplace transform pair?

## Exercise 4.2

Given the following differential equation:

$$
\begin{equation*}
\dot{y}(t)=-2 y(t)+u(t) \tag{4.2}
\end{equation*}
$$

with initial value $y(0)=4$. Assume that the input variable $u(t)$ is a step of amplitude 1 at time $t=0$.

1. Calculate the response in the output variable, $y(t)$, using the Laplace transform.
2. Calculate the steady-state value of $y(t)$ using the Final Value Theorem. Also calculate the steady-state value, $y_{s}$, from $y(t)$, and from (4.2) directly. Are all these values of $y_{s}$ the same?

## Chapter 5

## Transfer functions

### 5.1 Introduction

No exercises here.

### 5.2 Definition of the transfer function

## Exercise 5.1

In Exercise 3.2 the mathematical model of a wood-chip tank was derived. The model is

$$
\begin{equation*}
\rho A \dot{h}(t)=K_{s} u(t-\tau)-w_{\text {out }}(t) \tag{5.1}
\end{equation*}
$$

Calculate the transfer function $H_{1}(s)$ from the screw control signal $u$ to the level $h$ and the transfer function $H_{2}(s)$ from the outflow $w_{\text {out }}$ to the level $h$. (Tip: Use Eq. (4.16) in the text-book to calculate the Laplace transform of the time-delay.)

## Exercise 5.2

Figure 5.2 shows a mass-spring-damper-system. $y$ is position. $F$ is applied force. $D$ is damping constant. $K$ is spring constant. It is assumed that the damping force $F_{d}$ is proportional to the velocity, and that the spring force $F_{s}$ is proportional to the position of the mass. The spring force is assumed to be zero when $y$ is zero. Force balance (Newtons 2. Law) yields

$$
\begin{equation*}
m \ddot{y}(t)=F(t)-D \dot{y}(t)-K y(t) \tag{5.2}
\end{equation*}
$$



Calculate the transfer function from force $F$ to position $y$.

### 5.3 Characteristics of transfer functions

## Exercise 5.3

Given the following transfer function:

$$
\begin{equation*}
H(s)=\frac{s+3}{s^{2}+3 s+2} \tag{5.3}
\end{equation*}
$$

1. What is the order?
2. What is the characteristic equation?
3. What is the characteristic polynomial?
4. What are the poles and the zeros?

### 5.4 Combining transfer functions blocks in block diagrams

## Exercise 5.4

Given a thermal process with transfer function $H_{p}(s)$ from supplied power $P$ to temperature $T$ as follows:

$$
\begin{equation*}
T(s)=\underbrace{\frac{b_{p}}{s+a_{p}}}_{H_{p}(s)} P(s) \tag{5.4}
\end{equation*}
$$

The transfer function from temperature $T$ to temperature measurement $T_{m}$ is as follows:

$$
\begin{equation*}
T_{m}(s)=\underbrace{\frac{b_{m}}{s+a_{m}}}_{H_{m}(s)} T(s) \tag{5.5}
\end{equation*}
$$

$a_{p}, b_{p}, a_{m}$, and $b_{m}$ are parameters.

1. Draw a transfer function block diagram of the system (process with sensor) with $P$ as input variable and $T_{m}$ as output variable.
2. What is the transfer function from $P$ to $T_{m}$ ? (Derive it from the block diagram.)

### 5.5 How to calculate responses from transfer function models

## Exercise 5.5

Given the transfer function model

$$
\begin{equation*}
y(s)=\underbrace{\frac{5}{s}}_{H(s)} u(s) \tag{5.6}
\end{equation*}
$$

Suppose that the input $u$ is a step from 0 to 3 at $t=0$. Calculate the response $y(t)$ due to this input.

### 5.6 Static transfer function and static response

## Exercise 5.6

See Exercise 5.2. It can be shown that the transfer function from force $F$ to position $y$ is

$$
\begin{equation*}
H(s)=\frac{y(s)}{F(s)}=\frac{1}{m s^{2}+D s+K} \tag{5.7}
\end{equation*}
$$

Calculate the static transfer function $H_{s}$. From $H_{s}$ calculate the static response $y_{s}$ corresponding to a constant force, $F_{s}$.

## Chapter 6

## Dynamic characteristics

### 6.1 Introduction

No exercises here.

### 6.2 Integrators

## Exercise 6.1

See Exercise 5.1. The transfer function from $w_{o u t}$ to $h$ is

$$
\begin{equation*}
\frac{h(s)}{w_{\text {out }}(s)}=-\frac{1}{\rho A s}=H_{2}(s) \tag{6.1}
\end{equation*}
$$

1. Does this transfer function represent integrator dynamics?
2. Assume that $w_{\text {out }}(t)$ is a step from 0 to $W$ at time $t=0$. Calculate the response $h(t)$ that this excitation causes in the level $h$. You are required to base your calculations on the Laplace transform.

## Exercise 6.2

Figure 6.2 shows an isolated tank (having zero heat transfer through the walls). Show that the tank dynamically is an integrator with the power $P$ as input variable and the temperature $T$ as output variable. (Hint: Study the transfer function from $P$ to $T$.)


### 6.3 Time-constants

## Exercise 6.3

Calculate the gain and the time-constant of the transfer function

$$
\begin{equation*}
H(s)=\frac{y(s)}{u(s)}=\frac{2}{4 s+8} \tag{6.2}
\end{equation*}
$$

and draw by hand roughly the step response of $y(t)$ due to a step of amplitude 6 in $u$ from the following information:

- The steady-state value of the step response
- The time-constant
- The initial slope of the step response, which is

$$
\begin{equation*}
S_{0}=\dot{y}\left(0^{+}\right)=\frac{K U}{T} \tag{6.3}
\end{equation*}
$$

(This can be calculated from the differential equation (6.12) in the text-book by setting $y(0)=0$.)

## Exercise 6.4



Figure 6.1:

Figure 6.1 shows the temperature response $T$ of a thermal system due to a step of amplitude 1 kW in the supplied power $P$. Find the transfer function from $\Delta P$ (power) to $\Delta T$ (temperature) where $\Delta$ indicates deviations from the steady-state values. Assume that the system is of first order (a time-constant system).

## Exercise 6.5

Figure 6.2 shows an RC-circuit (the circuit contains the resistor $R$ and the capacitor $C$ ). The RC-circuit is frequently used as an analog lowpass filter:


Figure 6.2: RC-circuit
Signals of low frequencies passes approximately unchanged through the filter, while signals of high frequencies are approximately filtered out
(stopped). It can be shown that a mathematical model of the RC circuit is

$$
\begin{equation*}
R C \dot{v}_{\text {out }}=v_{\text {in }}-v_{\text {out }} \tag{6.4}
\end{equation*}
$$

1. Calculate the transfer function $H(s)$ from $v_{\text {in }}$ to $v_{\text {out }}$, and calculate the gain and the time-constant of $H(s)$.
2. Assume that the RC circuit is used as a signal filter. Assume that the capacitance $C[\mathrm{~F}]$ is fixed. How can you adjust the resistance $R$ (increase or descrease) so that the filter performs stronger filtering or, in other words: is more sluggish.

### 6.4 Time-delays

## Exercise 6.6

For a pipeline of length 0.5 m and cross sectional area of $0.01 \mathrm{~m}^{2}$ filled with liquid which flows with a volumetric flow $0.001 \mathrm{~m}^{3} / \mathrm{s}$, calculate the time-delay (transport delay) from inlet to outlet of the pipe.

### 6.5 Higher order systems

## Exercise 6.7

Assume that a system can be well described by 3 time-constant systems in series, with the following time-constants respectively: $0.5,1$, and 2 sec . What is the approximate response time of the system?

## Part II

## SOLUTIONS

which can be written as

$$
\begin{equation*}
R C \dot{v}_{2}-v_{2}=R C \dot{v}_{1} \tag{12.31}
\end{equation*}
$$

## Solution to Exercise 4.1

We set $f(t)=e^{-t}$ in the integral that defines the Laplace transform:

$$
\begin{aligned}
\underline{\underline{\mathcal{L}\left\{e^{-t}\right\}}} & =\int_{0}^{\infty} e^{-s t} e^{-t} d t \\
& =\int_{0}^{\infty} e^{-(s+1) t} d t \\
& =\frac{1}{-(s+1)}\left[e^{-(s+1) t}\right]_{t=0}^{t=\infty} \\
& =\frac{1}{-(s+1)}[0-1] \\
& =\underline{\underline{\frac{1}{s+1}}}
\end{aligned}
$$

The proper Laplace transform pair is:

$$
\begin{equation*}
\frac{k}{T s+1} \Longleftrightarrow \frac{k e^{-t / T}}{T}=e^{-t} \tag{12.32}
\end{equation*}
$$

Here, $T=1$ and $k=1$. Thus, $F(s)$ becomes

$$
\begin{equation*}
\underline{\underline{F(s)}=\frac{1}{s+1}=\mathcal{L}\left\{e^{-t}\right\}} \tag{12.33}
\end{equation*}
$$

which is the same as found above using the definition of the Laplace transform.

## Solution to Exercise 4.2

1. To calculate $y(t)$ we start by taking the Laplace transform of both sides of the given differential equation:

$$
\begin{equation*}
\mathcal{L}\{\dot{y}(t)\}=\mathcal{L}\{-2 y(t)+u(t)\} \tag{12.34}
\end{equation*}
$$

Here, we apply the time derivative property, cf. Eq. (4.10) in the text-book, at the left side, and the linear combination property, cf. Eq. (4.14) in the text-book, to the right side, to get

$$
\begin{equation*}
s Y(s)-4=-2 Y(s)+U(s) \tag{12.35}
\end{equation*}
$$

Here,

$$
\begin{equation*}
U(s)=\frac{1}{s} \tag{12.36}
\end{equation*}
$$

since the Laplace transform of a step of amplitude 1 is $\frac{1}{s}$, cf. transform pair (4.7) in the text-book.
By now we have

$$
\begin{equation*}
s Y(s)-4=-2 Y(s)+\frac{1}{s} \tag{12.37}
\end{equation*}
$$

Solving for $Y(s)$ gives

$$
\begin{equation*}
Y(s)=\underbrace{\frac{4}{s+2}}_{Y_{1}(s)}+\underbrace{\frac{1}{(s+2) s}}_{Y_{2}(s)} \tag{12.38}
\end{equation*}
$$

To get the corresponding $y(t)$ from this $Y(s)$ we take the inverse Laplace transform of $Y_{1}(s)$ and $Y_{2}(s)$ to get $y_{1}(t)$ and $y_{2}(t)$ respectively, and then we calculate $y(t)$ as

$$
\begin{equation*}
y(t)=y_{1}(t)+y_{2}(t) \tag{12.39}
\end{equation*}
$$

according to the linearity property of the Laplace transform. $y_{1}(t)$ and $y_{2}(t)$ are calculated below.
Calculation of $y_{1}(t)$ :
We can use the transform pair (4.10) in the text-book, which is repeated here:

$$
\begin{equation*}
\frac{k}{T s+1} \Longleftrightarrow \frac{k e^{-t / T}}{T} \tag{12.40}
\end{equation*}
$$

We have

$$
\begin{equation*}
Y_{1}(s)=\frac{4}{s+2}=\frac{2}{0.5 s+1} \tag{12.41}
\end{equation*}
$$

Hence, $k=2$, and $T=0.5$. Therefore,

$$
\begin{equation*}
y_{1}(t)=\frac{k e^{-t / T}}{T}=\frac{2 e^{-t / 0.5}}{0.5}=4 e^{-2 t} \tag{12.42}
\end{equation*}
$$

Calculation of $y_{2}(t)$ :
We can use the transform pair (4.11) in the text-book, which is repeated here:

$$
\begin{equation*}
\frac{k}{(T s+1) s} \Longleftrightarrow k\left(1-e^{-t / T}\right) \tag{12.43}
\end{equation*}
$$

We have

$$
\begin{equation*}
Y_{2}(s)=\frac{1}{(s+2) s}=\frac{0.5}{(0.5 s+1) s} \tag{12.44}
\end{equation*}
$$

Hence, $k=0.5$, and $T=0.5$. Therefore,

$$
\begin{equation*}
y_{2}(t)=k\left(1-e^{-t / T}\right)=0.5\left(1-e^{-t / 0.5}\right)=0.5\left(1-e^{-2 t}\right) \tag{12.45}
\end{equation*}
$$

The final result becomes

$$
\begin{align*}
\underline{\underline{y(t)}} & =y_{1}(t)+y_{2}(t)  \tag{12.46}\\
& =4 e^{-2 t}+0.5\left(1-e^{-2 t}\right)  \tag{12.47}\\
& =\underline{\underline{0.5+3.5 e^{-2 t}}} \tag{12.48}
\end{align*}
$$

2. Using the Final Value Theorem on (12.38):

$$
\begin{align*}
\underline{\underline{y_{s}}} & =\lim _{s \rightarrow 0} s Y(s)=\lim _{s \rightarrow 0} s\left[\frac{4}{s+2}+\frac{1}{(s+2) s}\right]  \tag{12.49}\\
& =\lim _{s \rightarrow 0} s \frac{4}{s+2}+\lim _{s \rightarrow 0} s \frac{1}{(s+2) s}=0+\frac{1}{2}=\underline{\underline{0.5}} \tag{12.50}
\end{align*}
$$

From (12.48) we get

$$
\begin{equation*}
y_{s}=\lim _{t \rightarrow \infty} y(t)=0.5 \tag{12.51}
\end{equation*}
$$

And from the differential equation we get (because the time-derivative is zero in steady-state)

$$
\begin{equation*}
0=-2 y_{s}(t)+u_{s}(t) \tag{12.52}
\end{equation*}
$$

which gives

$$
\begin{equation*}
y_{s}=\frac{u_{s}}{2}=\frac{1}{2}=0.5 \tag{12.53}
\end{equation*}
$$

So, the three results are the same.

## Solution to Exercise 5.1

The Laplace transform of (5.1) is

$$
\begin{equation*}
\rho A\left[s h(s)-h_{0}\right]=K_{s} e^{-\tau s} u(s)-w_{o u t}(s) \tag{12.54}
\end{equation*}
$$

Solving for output variable $h$ gives

$$
\begin{equation*}
h(s)=\frac{1}{s} h_{0}+\underbrace{\frac{K_{s}}{\rho A s} e^{-\tau s}}_{H_{1}(s)} u(s)+\underbrace{\left(-\frac{1}{\rho A s}\right)}_{H_{2}(s)} w_{o u t}(s) \tag{12.55}
\end{equation*}
$$

Thus, the transfer functions are

$$
\begin{equation*}
\underline{\underline{H_{1}(s)}=\frac{K_{s}}{\rho A s} e^{-\tau s}} \tag{12.56}
\end{equation*}
$$

and

$$
\begin{equation*}
H_{2}(s)=-\frac{1}{\rho A s} \tag{12.57}
\end{equation*}
$$

## Solution to Exercise 5.2

Laplace transform of (5.2) gives

$$
\begin{equation*}
m\left[s^{2} y(s)-s \dot{y}_{0}-y_{0}\right]=F(s)-D\left[s y(s)-y_{0}\right]-K y(s) \tag{12.58}
\end{equation*}
$$

Setting initial values $y_{0}=0$ and $\dot{y}_{0}=0$, and then solving for $y(s)$ gives

$$
\begin{equation*}
y(s)=\underbrace{\frac{1}{m s^{2}+D s+K}}_{H(s)} F(s) \tag{12.59}
\end{equation*}
$$

The transfer function is

$$
\begin{equation*}
\underline{\underline{H(s)=\frac{y(s)}{F(s)}=\frac{1}{m s^{2}+D s+K}}} \tag{12.60}
\end{equation*}
$$

## Solution to Exercise 5.3

1. Order: $\underset{\underline{2}}{ }$.
2. $\underline{\underline{s^{2}+3 s+2=0}}$
3. $s^{s^{2}+3 s+2}$
4. We write the transfer function on pole-zero-form:

$$
\begin{equation*}
H(s)=\frac{s+3}{s^{2}+3 s+2}=\frac{s+3}{(s+1)(s+2)} \tag{12.61}
\end{equation*}
$$

We see that the poles are -1 and -2 , and the zero is -3 .

## Solution to Exercise 5.4

1. Figure 12.3 shows the block diagram.
2. According to the series combination rule the transfer function becomes

$$
\begin{equation*}
\underline{\underline{H(s)}=\frac{T_{m}(s)}{P(s)}=H_{m}(s) H_{p}(s)=\frac{b_{m}}{s+a_{m}} \frac{b_{p}}{s+a_{p}}} \tag{12.62}
\end{equation*}
$$



Figure 12.3:

## Solution to Exercise 5.5

The Laplace transform of $u(t)$ is (cf. Eq. (4.7) in the text-book)

$$
\begin{equation*}
u(s)=\frac{3}{s} \tag{12.63}
\end{equation*}
$$

Inserting this into (5.6) gives

$$
\begin{equation*}
y(s)=\frac{5}{s} \cdot \frac{3}{s}=\frac{15}{s^{2}} \tag{12.64}
\end{equation*}
$$

which has the same form as in the Laplace transform pair given by Eq. (4.8) in the text-book. This transform pair is repeated here:

$$
\begin{equation*}
\frac{k}{s^{2}} \Longleftrightarrow k t \tag{12.65}
\end{equation*}
$$

We have $k=15$, so the response is

$$
\begin{equation*}
\underline{\underline{y(t)=15 t}} \tag{12.66}
\end{equation*}
$$

## Solution to Exercise 5.6

Setting $s=0$ in the transfer function gives

$$
\begin{equation*}
\underline{\underline{H_{s}}}=H(0)=\underline{\underline{\frac{1}{K}}} \tag{12.67}
\end{equation*}
$$

The static response $y_{s}$ corresponding to a constant force, $F_{s}$, is

$$
\begin{equation*}
\underline{\underline{y_{s}}}=H_{s} F_{s}=\underline{\underline{F_{s}}} \tag{12.68}
\end{equation*}
$$

## Solution to Exercise 6.1

1. Yes! Because the transfer function has the form of $K_{i} / s$.
2. The Laplace transform of the response is

$$
\begin{equation*}
h(s)=H_{2}(s) w_{\text {out }}(s)=-\frac{1}{\rho A s} w_{\text {out }}(s) \tag{12.69}
\end{equation*}
$$

Since $w_{\text {out }}(t)$ is a step of amplitude $W$ at $t=0, w_{\text {out }}(s)$ becomes (cf. Eq. (4.7) in the text-book)

$$
\begin{equation*}
w_{o u t}(s)=\frac{W}{s} \tag{12.70}
\end{equation*}
$$

With this $w_{\text {out }}(s)$ (12.69) becomes

$$
\begin{equation*}
h(s)=-\frac{1}{\rho A s} \frac{W}{s} \tag{12.71}
\end{equation*}
$$

According to Eq. (4.8) in the text-book),

$$
\begin{equation*}
h(t)=-\frac{W}{\rho A} t \tag{12.72}
\end{equation*}
$$

That is, the response is a ramp with negative slope.
Comment: This $h(t)$ is only the contribution from the outflow to the level. To calculate the complete response in the level, the total model (5.1), where both $u$ and $w_{\text {out }}$ are independent or input variables, must be used.

## Solution to Exercise 6.2

Energy balance:

$$
\begin{equation*}
c \rho V \frac{d T}{d t}=P \tag{12.73}
\end{equation*}
$$

Laplace transformation:

$$
\begin{equation*}
c \rho V\left[s T(s)-T_{0}\right]=P(s) \tag{12.74}
\end{equation*}
$$

which yields

$$
\begin{equation*}
T(s)=\frac{1}{s} T_{0}+\underbrace{\frac{1}{c \rho V s}}_{H(s)} P(s) \tag{12.75}
\end{equation*}
$$

The transfer function is

$$
\begin{equation*}
H(s)=\frac{T(s)}{P(s)}=\frac{1}{c \rho V s}=\frac{K}{s} \tag{12.76}
\end{equation*}
$$

which is the transfer function of an integrator with gain $K=1 / c \rho V$.

## Solution to Exercise 6.3

We manipulate the transfer function so that the constant term of the denominator is 1 :

$$
\begin{equation*}
H(s)=\frac{2}{4 s+8}=\frac{2 / 8}{(4 / 8) s+8 / 8}=\frac{0.25}{0.5 s+1}=\frac{K}{T s+1} \tag{12.77}
\end{equation*}
$$

Hence,

$$
\begin{equation*}
\underline{\underline{K}=0.25 ;} \quad T=0.5 \tag{12.78}
\end{equation*}
$$

We base the drawing of the step response on the following information:

- The steady-state value of the step response:

$$
\begin{equation*}
y_{s}=K U=0.25 \cdot 6=1.5 \tag{12.79}
\end{equation*}
$$

- The time-constant:

$$
\begin{equation*}
T=0.5 \tag{12.80}
\end{equation*}
$$

which is the time when the step response has reached value

$$
\begin{equation*}
0.63 \cdot y_{s}=0.63 \cdot 1.5=0.95 \tag{12.81}
\end{equation*}
$$

- The initial slope of the step response:

$$
\begin{equation*}
S_{0}=\dot{y}\left(0^{+}\right)=\frac{K U}{T}=\frac{0.25 \cdot 6}{0.5}=3 \tag{12.82}
\end{equation*}
$$

Figure II shows the step response.


## Solution to Exercise 6.4

From Figure 6.1 we see that the gain is

$$
\begin{equation*}
K=\frac{\Delta T}{\Delta P}=\frac{30 \mathrm{~K}-20 \mathrm{~K}}{1 \mathrm{~kW}}=10 \frac{\mathrm{~K}}{\mathrm{~kW}} \tag{12.83}
\end{equation*}
$$

and that the time constant (the $63 \%$ rise time) is

$$
\begin{equation*}
T_{1}=50 \mathrm{~min} \tag{12.84}
\end{equation*}
$$

The transfer function becomes

$$
\begin{equation*}
\frac{\Delta T(s)}{\Delta P(s)}=\frac{10}{50 s+1} \frac{\mathrm{~K}}{\mathrm{~kW}} \tag{12.85}
\end{equation*}
$$

## Solution to Exercise 6.5

1. Laplace transformation of the differential equation (6.4) gives

$$
\begin{equation*}
R C s v_{\text {out }}(s)=v_{\text {in }}(s)-v_{\text {out }}(s) \tag{12.86}
\end{equation*}
$$

Solving for $v_{\text {out }}(s)$ gives

$$
\begin{equation*}
v_{\text {out }}(s)=\frac{1}{R C s+1} v_{i n}(s) \tag{12.87}
\end{equation*}
$$

The transfer function is

$$
\begin{equation*}
H(s)=\frac{1}{R C s+1}=\frac{K}{T s+1} \tag{12.88}
\end{equation*}
$$

The gain is

$$
\begin{equation*}
\underline{\underline{K}=1} \tag{12.89}
\end{equation*}
$$

The time-constant is

$$
\begin{equation*}
\underline{T=R C} \tag{12.90}
\end{equation*}
$$

2. The filtering is stronger if $R$ is increased.

## Solution to Exercise 6.6

The time-delay is

$$
\begin{equation*}
\underline{\underline{\tau}}=\frac{A L}{q}=\frac{0.01 \mathrm{~m}^{2} \cdot 0.5 \mathrm{~m}}{0.001 \mathrm{~m}^{3} / \mathrm{s}}=\underline{\underline{5 \mathrm{~s}}} \tag{12.91}
\end{equation*}
$$

## Solution to Exercise 6.7

The approximate response time is

$$
\begin{equation*}
T=0.5+1+2=3.5 \mathrm{~s} \tag{12.92}
\end{equation*}
$$

## Solution to Exercise 7.1

With $T_{f}=2 \sec$ the filter will be much more sluggish than the motor. Quick motor speed changes will then be filtered or smoothed out (depending on how quick the real speed actually varies).

A good estimate of the filter time-constant is one tenth of the process time-constant:

$$
\begin{equation*}
\underline{\underline{T_{f}}}=\frac{0.2 \mathrm{~s}}{10}=\underline{\underline{0.02 \mathrm{~s}}} \tag{12.93}
\end{equation*}
$$

## Solution to Exercise 7.2

The slope $a$ can be calculated from

$$
\begin{equation*}
\underline{\underline{a}}=\frac{T_{\max }-T_{\min }}{M_{\max }-M_{\min }}=\frac{55-15}{20-4}=\frac{40}{16}=\underline{\underline{2.5 \frac{{ }^{\circ} \mathrm{C}}{\mathrm{~mA}}}} \tag{12.94}
\end{equation*}
$$

and

$$
\begin{equation*}
\underline{\underline{b}}=T_{\min }-a M_{\min }=15^{\circ} \mathrm{C}-2.5 \frac{{ }^{\circ} \mathrm{C}}{\mathrm{~mA}} \cdot 4 \mathrm{~mA}=\underline{\underline{5^{\circ} \mathrm{C}}} \tag{12.95}
\end{equation*}
$$

## Solution to Exercise 7.3

The slope $a$ can be calculated from

$$
\begin{equation*}
\underline{\underline{a}}=\frac{u_{1 \max }-u_{1 \min }}{u_{\max }-u_{\min }}=\frac{20-4}{3336-0}=\frac{16}{3336} \frac{\mathrm{~mA}}{\mathrm{~kg} / \mathrm{min}}=0.0048 \frac{\mathrm{~mA}}{\mathrm{~kg} / \mathrm{min}} \tag{12.96}
\end{equation*}
$$

and

$$
\begin{equation*}
\underline{\underline{b}}=u_{1 \min }-a u_{\min }=4 \mathrm{~mA}-\frac{16}{3336} \frac{\mathrm{~mA}}{\mathrm{~kg} / \mathrm{min}} \cdot 0 \frac{\mathrm{~kg}}{\min }=\underline{\underline{4 \mathrm{~mA}}} \tag{12.97}
\end{equation*}
$$

The scaling function $u_{1}=a u+b$ is used to transform the flow value in $\mathrm{kg} / \mathrm{min}$ demanded by the level controller (as the controller output signal) to a corresponding currect signal in mA to be applied to the feed screw.

## Solution 7.4

